WELLAMID Nylon 6000 GS 30 HWCP

Polyamide 6

CP-Polymer-Technik GmbH & Co. KG



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Technical Data

General				
Material Status •	Commercial: Active			
Literature ¹	Brochure - Abbreviations (English) Processing (English) Technical Datasheet (English)			
Cooreb for III Vollayy Card	CP-Polymer-Technik GmbH & Co. KG WELLAMID Nylon			
Availability •	Europe			
	Glass Bead, 30% Filler by Weight			
	Heat Stabilizer			
71001010	Heat Stabilized			
Physical	Dry	Conditioned	Unit	Test Method
Density	1.35		g/cm³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow: 4.00 mm	0.80 to 1.0		%	
Flow: 4.00 mm	0.80 to 1.0		%	
Water Absorption (Equilibrium, 23°C, 50% I			%	ISO 62
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	4500	2000	MPa	ISO 527-2
Tensile Stress (Break)	80.0	50.0	MPa	ISO 527-2/5
Tensile Strain (Break)	8.5	20	%	ISO 527-2/5
Flexural Modulus	4000		MPa	DIN 52457
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength (23°C)	6.0	15	kJ/m²	ISO 179
Charpy Unnotched Impact Strength (23°C)	30 kJ/m²	No Break		ISO 179
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	190		°C	ISO 75-2/B
1.8 MPa, Unannealed	80.0		°C	ISO 75-2/A
Vicat Softening Temperature	200		°C	ISO 306/B50
Melting Temperature	215		°C	.00 000,200
CLTE - Flow (23 to 80°C)	0.000050		cm/cm/°C	DIN 53752
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+12	1.0E+10	ohm	IEC 60093
Volume Resistivity	1.0E+15	1.0E+12	ohm·cm	IEC 60093
Electric Strength	35	35	kV/mm	IEC 60243-1
Relative Permittivity (1 MHz)	4.00	6.00	1007111111	IEC 60250
Dissipation Factor (1 MHz)	0.020	0.20		IEC 60250
Comparative Tracking Index	450		V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating	,	30.10.001100	O.I.I.C	UL 94
1.60 mm	НВ			3201
3.20 mm	НВ			
Injection		Dry Unit		
Processing (Melt) Temp		250 to 270 °C		
Mold Temperature		60.0 to 90.0 °C		
Injection Rate		Moderate		

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Notes

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¹ These links provide you with access to supplier literature. We work hard to keep them up to date; however you may find the most current literature from the supplier.

² Typical properties: these are not to be construed as specifications.

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Where to Buy

Supplier	
WELLAMID Nylon 6000 GS 30 HWCP	CP-Polymer-Technik GmbH & Co. KG Ritterhude, Germany Telephone: +49 4292 81670 0 Web: http://www.cp-polymer-technik.com/
WELLAMID Nylon 6000 GS 30 HWCP	CP-Polymer-Technik GmbH & Co. KG Ritterhude, Germany Telephone: +49 4292 81670 0 Web: http://www.cp-polymer-technik.com/

Distributor	
WELLAMID Nylon 6000 GS 30 HWCP	GAZECHIM PLASTIQUES GAZECHIM PLASTIQUES is a Pan European distribution company. Contact GAZECHIM PLASTIQUES for availability of individual products by country. Telephone: +33-4-67-49-55-37 Web: http://www.gazechim.com/ Availability: Denmark, Finland, Norway, Sweden
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WELLAMID Nylon 6000 GS 30 **HWCP**

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- Birgit Elvardt Bader, Production Manager, Micotron

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- Kevin Chase, Owner & President, Chase Plastics



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